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# Pre-slaughter hide washing:

What is it? What do we know about it? What's next?



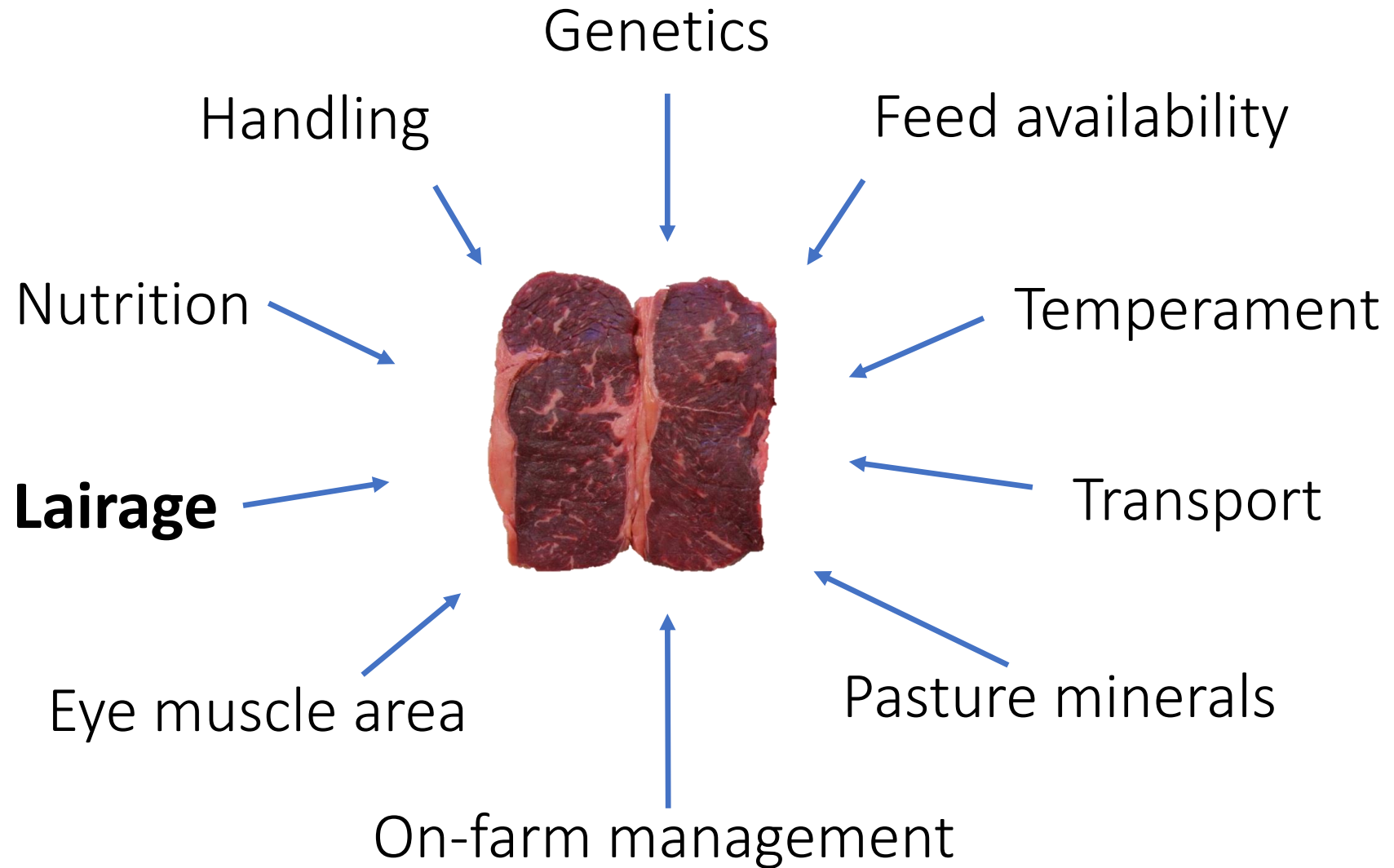
**Farrah Preston BSc (Animal Science) Hons**

Professor Wayne Pitchford | Dr Michael Wilkes | Dr Peter McGilchrist

# Dark cutting beef

- pH >5.70
- Meat colour >3
- \$8 million/annum South East South Australia
- Insufficient glycogen available at slaughter





# Methodology

- Observational cohort study
- Unloading
  - Truck type, time, behaviour
- Pre-slaughter washing
  - Type (lairage, high pressure-hose, belly), number and duration of washes
- Animal behaviour
  - Unloading, lairage (after arrival, morning before slaughter), during washing



# Data summary

	Number
Kill days	21
Vendors	62
Mobs	86
Mob size	43 (7 - 103)
Total animals	2,969
Wash groups	164
Wash group size	19 (2 - 49)
Dark cutting carcasses	766
Dark cutting incidence	25.5%





Image: AMPC



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# Washing summary

	Mean	Min-Max	S.D.	CV
Total washes				
Number	6.1	2 – 13	2.0	33
Duration (mins)	75	5 – 136	30	40
Lairage washes				
Number	<b>P = 0.029</b>	<b>6.6 ± 3.0%</b>	1.4	39
Duration (mins)	<b>P = 0.035</b>	<b>-0.3 ± 0.1%</b>	29	46
High-pressure hose washes				
Number	2.0	0 – 7	1.2	74
Duration (mins)	8.3	0 – 32	5.8	70
Belly washes				
Number	1.0	0 – 2	0.4	42
Duration (mins)	0.9	0 – 10	1.3	147



# Animal behaviour

- Can be measured as an outcome of animal management and environment
- Inexpensive, non-invasive measure
- Temple Grandin developed a behaviour based auditing system for slaughter plants



# Summary statistics

	Pasture	Grain	Total
<b>Mobs</b>	4	1	5
<b>Animals</b>	104	73	177
<b>Wash groups</b>	6	3	9

# Lairage behaviours

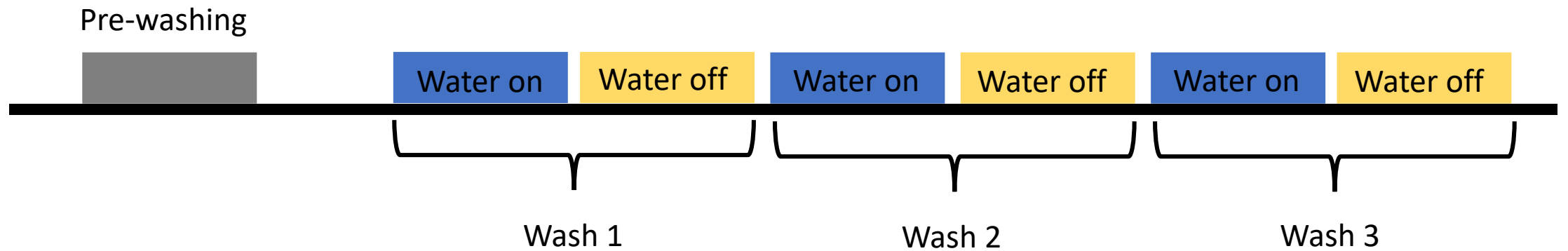


# Lairage behaviours

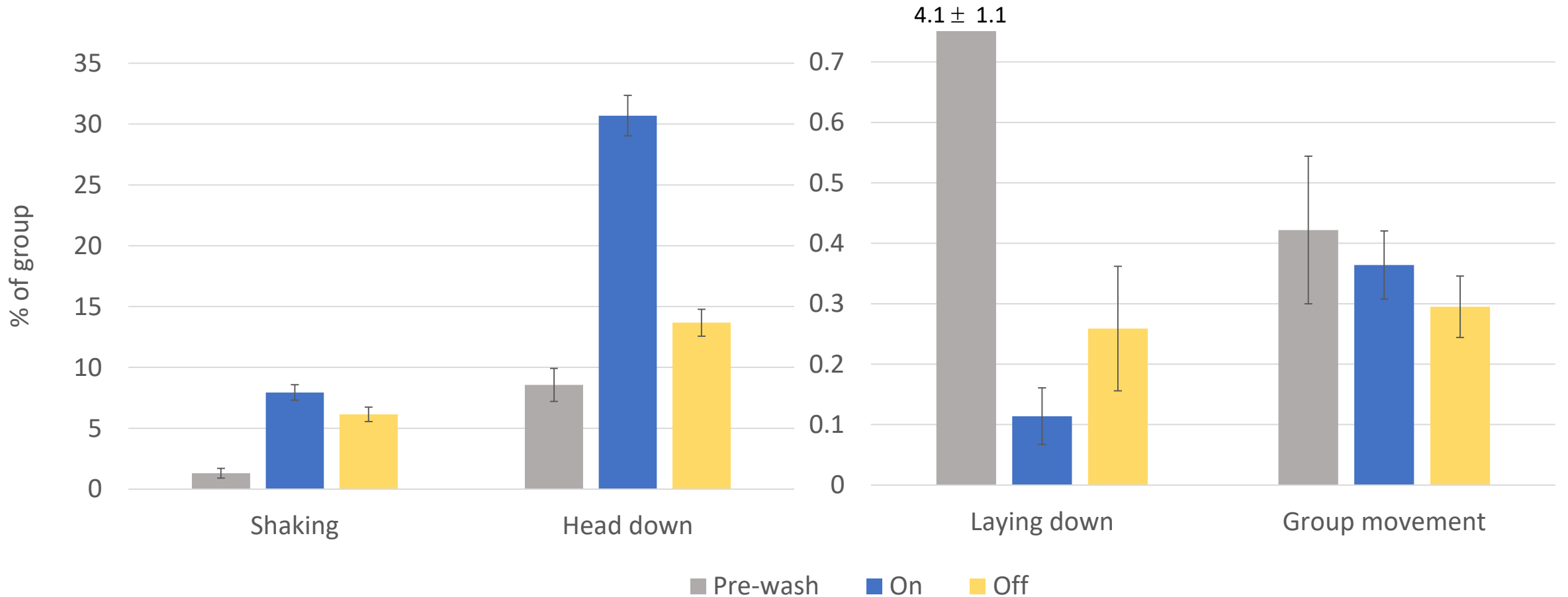
Group movement score	Description
0	The majority of cattle were standing stationary and still
1	The majority of cattle were standing stationary, but shuffling their feet, swaying or fidgeting
2	The majority of cattle were moving around the pen in a 4 beat gait
3	The majority of cattle were moving around the pen in a 2 beat gait



# Methodology



# Washing effects on lairage behaviours



# Summary of work to date

- Meat quality and behaviour indicate washing is a stressful event for cattle
- Washing affects animal behaviour, with behaviours indicative of stress increasing during washing



# Why are we washing?

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## Australian requirements

- Australian Standard for the Hygienic Production and Transportation of Meat and Meat Products for Human Consumption (AS 4696:2007)
- Australian Standard for the Construction of Premises Processing Animals for Human Consumption (AS 4465:2001)

## International requirements

- *CODEX Alimentarius* Code of Hygienic Practice for Meat (2005)
- *United States of America* Federal Meat Inspection Act, United States Department of Agriculture Food Safety and Inspection Service
- *European Union* Corrigendum to Regulation (EC)





# Why are we washing?

Australian Standard for the Hygienic Production and Transportation of Meat and Meat Products for Human Consumption (AS 4696:2007)

8.4 “Reasonable steps are taken to present animals for inspection in a **clean condition**.”

8.5 “Animals that are **not clean** are not passed for slaughter or are passed for slaughter subject to conditions that ensure they do not contaminate animals, carcasses and carcass parts during slaughter, dressing, post-mortem inspection and disposition.”



# Why are we washing?

## CODEX Alimentarius - Code of Hygienic Practice for Meat (2005)

### *5.2 Hygiene of Slaughter Animals*

21. *“Animals should not be loaded for transport to the abattoir when: the **degree of contamination** of the external surfaces of the animal is likely to compromise hygienic slaughter and dressing, and suitable interventions such as **washing** or shearing are not available,”*



But it works, right?



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# But it works, right?

	Positive	Not significant	Negative
Visible cleanliness	Bell 1997 Biss & Hathaway Bryne <i>et al.</i> 2000 Walia <i>et al.</i> 2017		



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Microbiological cleanliness	Bryne <i>et al.</i> 2000	Bryne <i>et al.</i> 2000 Kannan <i>et al.</i> 2007	Biss & Hathaway Mies <i>et al.</i> 2004 Walia <i>et al.</i> 2017



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# Why are we washing?

- To improve cleanliness
- Literature suggest as visual cleanliness improves, microbial cleanliness worsens
- Washing with water alone increased microbial carcass contamination



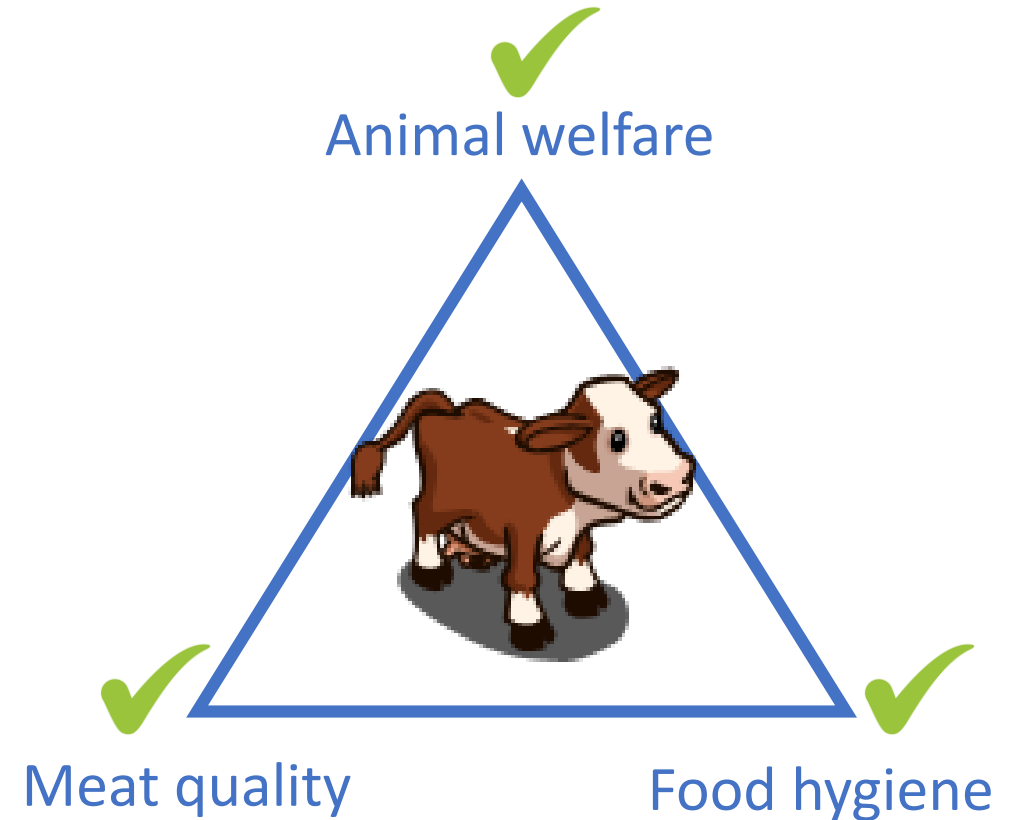
# Trial aims

- To determine the most effective method for pre-slaughter hide washing, achieved by:
  1. Determining the effect of pre-slaughter hide washing on microbial carcass contamination
  2. Determining the effect of pre-slaughter hide washing on meat quality
  3. Determining the effect of pre-slaughter hide washing on animal behaviour and welfare



# Trial outcome

- Determine an optimal method for pre-slaughter hide washing that controls or improves microbial carcass contamination, without having a negative effect on meat quality, or animal behaviour and welfare





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